## **CRYSTAL UNIT SPECIFICATION**

	SPEC. NO. :
Customer's Name :	Date : 2009/10/06
1. General Provision	
1-1Hold Type : HC-49U, AT-Cut	
1-3Oscillation Mode : $\blacksquare$ <u>Fundamental</u> or $\square$ <u>3<sup>rd</sup> O</u>	vertone
1-4 Visualization & Dimension : As per attached Draw	ing
2 Electrical Data	
2-1 Nominal Frequency : 12.0000	MHz
2-2 Tolerance of Center Frequency : $\pm 30$ x $10^{-6}$ (P	PM) at <u>25</u> °C
2-3 Frequency Stability: $\pm 30$ x 10 <sup>-6</sup> (PPM) over ( Range (2-4)	Operating Temperature
2-4 Operating Temperature Range : $-20$ °C to	<u>+ 70</u> °C
2-5 Storage Temperature Range : $^{-40}$ $^{\circ}$ C to	<u>- 85_</u> ℃
2-6 Aging : Less than $\pm 3 \times 10^{-6}$ (PPM) 1 Year	
2-7 Circuit : Measured in Saunders C1 Meter 150D	
2-8 Load Capacitance : $\square$ 20 PF or $\square$ Series	
2-9 Drive Level : <u>0.1</u> mW	
2-10 Effective Resistance Rr : Less than <u>50</u> OHMS	(ESR)
2-11 Shunt Capacitance : _7 PF Max	
2-12 Insulation Resistance : More than 500 M ohms at I	DC 100V
3 Reliability	
3-1Bend Test : Pins withstand 2 bends of 90 °ref To base	е.
(Ref. MIL-STD 202F, Method 211, Cond	dition C)
3-2Vibration : 10~55Hz, duration of 6 hours, displacement	ent 1.5mm, 3 mutually
Perpendicular plans (Ref. MIL-STD 202	PF,Method 210A)

3-3Shock : 1000G, 0.35MS, half sine-wave, 3 shocks of each plan.

(Ref. MIL-STD 883C, Method 2002.3, Condition C)

3-4Solder ability : Put the leads of crystal units into solder melted tank for 3 to 5s

Temperature of solder melted tank is  $245^{\circ}C$  +-5 $^{\circ}C$ 

3-5Fine lead : Mass spectrometer leak rate less than  $2*10E^{-8}$  atm.cc/sec of Helium.

(Ref. MIL-STD 883C, Method 1014.8, Condition B)

3-6Humidity : 85% relative humidity at  $85^{\circ}$ C for 500 hours.

(Ref. MIL-STD 883C, Method 1004.6)

4 Marking :



